## Preparation and Isolation of Cage-like Oligosilsesquioxane (POSS) Containing Carboxyl Side-chain Groups

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## **Abstract**

Silsesquioxanes (SQs) have attracted much attention in the research fields of materials science. Since SQs contain siloxane bond frameworks and the various organic side-chain groups, they indicate high thermal stabilities and the remarkable compatibilities with organic materials such as polymers. In particular, soluble SQ compounds containing reactive side-chain groups can afford the hybrid materials connected with organic materials by covalent bond. Among these reactive-group-containing SQs, there are only a few synthetic examples of SQs with acidic groups, such as carboxyl side-chain groups, because carboxyl-group-containing organotrialkoxysilanes as starting materials are unstable. So far, as a few examples of soluble carboxyl-group-containing SQs, we have reported the preparation of rod-like polySQs by the hydrolytic condensation of 2-cyanoethyltriethoxysilane using aqueous NaOH<sup>1)</sup> and the modification reaction of amino-group-containing rod-like polySQs with succinic anhydride.<sup>2)</sup> On the other hand, to obtain a cage-like oligoSQ (POSS) containing such side-chain groups, it is necessary the modification reaction.<sup>3), 4)</sup>

In this study, to obtain a POSS containing carboxyl side-chain groups by hydrolytic condensation method, we investigated the reaction of 3-(triethoxysilyl)propyl succinic anhydride (TESPSA) using aqueous tetra-*n*-butylammonium hydroxide ((*n*-Bu)<sub>4</sub>N·OH) as a catalyst. Then, POSS octamer (T<sub>8</sub>-POSS) was isolated by treatment with clay mineral.

The preparation of SQs containing carboxyl side-chain groups was performed by the following procedure:  $(n-\text{Bu})_4\text{N}\cdot\text{OH}$  was added to TESPSA with stirring and this solution was further stirred for 2 h at room temperature. Then, the solution was heated  $(ca.\ 50-60^{\circ}\text{C})$  in an open system until the solvent was completely evaporated. After the resulting crude product was maintained at  $100^{\circ}\text{C}$  for  $ca.\ 2$  h, acetone was added to this product at room temperature. Then, this solution including  $(n-\text{Bu})_4\text{N}\cdot\text{OH}$  was neutralized by adding aqueous HCl and this solution was evaporated. After acetone was added again to the resulting product, soluble-part was isolated by filteration and this solution was evaporated. Then, the resulting solid product was washed with chloroform and dried under reduced pressure to yield SQ containing carboxyl side-chain groups (Scheme 1a). The  $^{29}\text{Si}$  NMR spectrum of the product in DMSO- $d_6$  indicated that the product was a mixture of POSSs as main products and SQs of unknown structures as minor products.

Therefore, we investigated the isolation of T<sub>8</sub>-POSS by adsorption/desorption to a clay mineral. This was performed by the following procedure: After the SQ mixure obtained by the aforementioned procedure and Montmorillonite as a clay mineral were mixed in water, the resulting suspension was stirred at room temperature and the insoluble-part was collected by filtration. Then, acetone was added to the resulting solid product and the acetone-soluble-part was corrected by filtration. Finally, the resulting solution was evaporated and dried under reduced pressure to obtain the product (Scheme 1b). It was confirmed that the product was only T<sub>8</sub>-POSS by the <sup>29</sup>Si NMR spectrum.

## References

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