

1 Preparation and Evaluation of Cellulose-Dissolving Magnetic Ionic Liquid

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15

16 **Abstract**

17 Ionic liquids have attracted attention as potential pretreatment agents in cellulosic biomass processing. Here we report on a
18 new magnetic ionic liquid that can dissolve crystalline cellulose and be collected by a magnet.

19

20 **1. Introduction**

21 Cellulose has been recognized as a potential second generation biomass over sugar. It has the advantage of not competing
22 with food staples [1]. Cellulose consists of polydisperse linear glucose polymer chains which form inter- and
23 intra-hydrogen-bonded supramolecular structures, making this natural resource insoluble in water and most common
24 organic liquids. Various pretreatment techniques have been studied to improve cellulose dissolution in its biomass
25 processing [2]. Since conventional physical, chemical, and physicochemical processing methods usually require high
26 energy and harsh reaction conditions, an alternative strategy has been investigated. In recent progress in solvent
27 engineering for cellulose dissolution, ionic liquids (ILs) have attracted significant interest because they can dissolve
28 cellulose under more moderate conditions than can other pretreatment methods [3,4]. Furthermore, their compatibility with
29 certain biocatalytic processes [5], enables highly selective cellulose hydrolysis with low energy consumption. The
30 production cost of ILs has been recognized as one of the critical issues to be addressed.

31 In this paper, we discuss a proof-of-concept study for the design of magnetic ILs as simple, low-cost cellulose pretreatment
32 agents. The ILs should dissolve cellulose and be recovered magnetically after cellulose dissolution. A magnetic IL,
33 1-butyl-3-methylimidazolium FeCl₄ ([bmim]FeCl₄), discovered in 2004, was synthesized by mixing
34 1-butyl-3-methylimidazolium chloride ([bmim]Cl) and FeCl₃ [6]. N-butylpyridium tetrachloroferrate ([bPy]FeCl₄) and
35 1-butyl-1-methylpyrrolidium tetrachloroferrate ([bmP]FeCl₄) were also synthesized recently for some application [7]. The
36 IL is potentially recyclable as it shows a strong response to a magnetic field. However, no reports exist on a magnetic IL
37 that can dissolve cellulose.

38

39 **2. Experimental**

40 **2.1. Materials**

41 Monochloroacetic acid was purchased from Tokyo Chemical Industry Co., Ltd., Tokyo, Japan. FeCl₃·6H₂O,
42 N-methylimidazole, n-chloroethanol, acetonitrile and ethyl acetate were purchased from Wako Pure Chemical Industries,
43 Ltd., Osaka, Japan. All the chemicals were of analytical grade and were used without further purification. Avicel PH-101,
44 as crystalline cellulose, was purchased from Sigma-Aldrich, St. Louis, Missouri.

45

46 **2.2. Preparation of magnetic ionic liquids**

47 We synthesized a new magnetic ILs, [cmmim]FeCl₄ (Fig. 1), and studied their basic magnetic properties and cellulose
48 dissolution ability. The new magnetic IL was synthesized in two steps. [Cmmim]Cl [8] synthesized in the first step (yields
49 of 57%) served as precursors to the synthesis of [cmmim]FeCl₄ in the second step [6]. The purification of these magnetic
50 ionic liquids was performed using a 46 mm diameter neodymium magnet, which had magnetic flux density of 0.55 T at the
51 center.

52

53 **2.3. Characterization**

54 Magnetic IL synthesis was evaluated by Nuclear Magnetic Resonance (NMR) Spectrometry, Raman near-infrared (RI)
55 spectroscopy and magnetic susceptibility measurements. ¹H NMR spectra were registered and analyzed by NMR
56 Spectrometry (ECX-400, JOEL RESONANCE Inc., Tokyo, Japan). Samples were in D₂O solution and tetramethylsilane
57 (TMS) was used as an external reference. The RI spectrum was measured using an FT-Raman system (RFT-6000; JACSO,
58 Tokyo, Japan). The excitation light wavelength was 1064 nm. A magnetic property measurement system (MPMS-5,
59 Quantum Design, Tokyo, Japan), based on a SQUID magnetometer, was used. Each sample (2.2 mg of [cmmim]Cl or
60 [cmmim]FeCl₄) was placed in a cellulose capsule for measuring the IL magnetic susceptibility.

61

62 **2.4. Evaluation of dissolving crystalline cellulose**

63 The crystalline state of the regenerated cellulose was measured by X-ray diffractometer (Ultima IV; Rigaku, Tokyo, Japan).

64

65 **3. Results and discussion**

66 **3.1. NMR spectra of the magnetic IL**

67 The cationic structures and purities of the intermediates [cmmim]Cl primarily confirmed using the D₂O NMR spectra, and
68 the data are listed as follow. [Cmmim]FeCl₄, ¹H NMR spectrum, δ , ppm: 3.78 s (3H, CH₃); 4.95 s (2H, CH₂); 7.34 (1H,
69 CH); 7.35 (1H, CH); 8.46 (1H, CH). There are not additional peaks existing in the ¹H NMR spectra.

70

71 **3.2. Raman spectra of the magnetic IL**

72 The characteristic band of the Raman spectrum shows that the anion was FeCl₄⁻ (330 cm⁻¹ in Fig. 2), which was identified
73 in a previous report [6]. The Raman spectrum of [cmim]FeCl₄ in the range of 400–3150 cm⁻¹ was very similar to that of
74 [cmmim]Cl and the liquid could therefore contain [cmmim]⁺ as cations. From these results, it could be confirmed that
75 [cmmim]⁺ have been synthesized successfully.

76

77 **3.3. Magnetic property of analysis of the magnetic IL**

78 Magnet behaviors of [Cmmim]Cl and [cmmim]FeCl₄ were examined. The magnetic field range was -10,000 to 10,000 Oe
79 and the temperature was set at 273 K. [Cmmim]Cl showed no response. On the other hand, [cmmim]FeCl₄ showed a linear
80 response (Fig. 3a). From those measurement data, the magnetic susceptibility of [cmmim]FeCl₄ was calculated to be 16.3 x
81 10⁻⁵ emu g⁻¹, which is almost the same strength as that of [bmim]FeCl₄ [6]. These results indicate that the ILs containing
82 the FeCl₄⁻ anion showed a magnetic susceptibility, while those with chloride anion did not (Fig. 3a). From these results, it
83 was confirmed that the ILs exhibit a magnet behavior.

84 To test the recovery of the ILs in water, the ionic liquid was slowly deposited at the bottom of glass bottle and the phase
85 separation was achieved. The ionic liquid phase (the bottom phase) was magnetically collected (Fig. 3b). However, once
86 mixed the solution vigorously, emulsion was formed, and eventually about 80% of the ionic liquid was distributed to the
87 water phase (data not shown).

88

89 **3.4. Evaluation of dissolving crystalline cellulose by the magnetic IL**

90 Different amounts (0, 2, 5 and 10 mg) of crystalline cellulose were dissolved by the addition of magnetic ILs (102 mg
91 each) and the solutions were heated for 1 hour at 80°C. After cooling to room temperature, 1 ml of sodium acetate buffer
92 (10 mM, pH 5.0) was added to the cellulose and magnetic IL mixture to regenerate the dissolved cellulose. After being
93 washed 3 times with 1 mL of the sodium acetate buffer, the regenerated sample was dried in a box with molecular sieve.

94 The diffractogram of the cellulose itself showed three typical peaks indicating the presence of crystalline cellulose type I.
95 When the crystalline cellulose becomes amorphous, these peaks become indistinct. Figure 4 shows that both magnetic ILs
96 dissolved the cellulose depending on the amount present. The diffractogram height at the position of the highest peak ($2\theta =$
97 22.6°) and at the locations for the amorphous background ($2\theta = 19.0^\circ$) were used to estimate the crystallinity index (CI) of
98 the different cellulose samples [9]. The measurement of the diffractogram by XRD was performed three times.

99 The averaged CI of the regenerated cellulose samples pretreated with [cmim]FeCl₄ at 10 wt% cellulose solution was
100 74% (Fig. 4b,i). This value was comparable with that of the untreated sample (74%, Fig. 4a,i). In contrast, pretreatment in 5
101 wt% cellulose solution by [cmmim]FeCl₄ yielded CI values of 68% (Fig. 4b,ii). A further decrease in CI value (31% with
102 [cmmim]FeCl₄) was observed when smaller amounts of cellulose were pretreated (Fig. 4b,iii). The CI value of regenerated
103 cellulose pretreated with [bmim]FeCl₄ was 77% even under pretreatment at 1 wt% cellulose solution (Fig. 4a,iii) implying
104 that this IL cannot dissolve the cellulose. These results indicate that [cmmim]FeCl₄ can dissolve crystalline cellulose under
105 the aforementioned conditions.

106

107 **4. Conclusions**

108 1-butyl-3-methylimidazolium chloride ([bmim]Cl) has been reported to be an effective IL for dissolving cellulose [3,10].
109 The anions of ILs affect its ability to dissolve cellulose [11,12]. In these magnetic ILs, it was suggested that the cationic
110 moiety may play a key role in cellulose dissolution. In summary, we synthesized a magnetic IL, and validated its basic
111 chemical and physical properties. The new magnetic IL could dissolve crystalline cellulose, highlighting their potential as
112 cost-effective ILs that can be reused in cellulosic biomass conversion processes.

113

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133

134 **Figure captions**

135

136 **Figure 1.** Chemical structures of synthesized magnetic ionic liquids ([cmmim]FeCl₄).

137

138 **Figure 2.** Raman near-infrared spectra showing characteristic peak of FeCl₄⁻ at 330 cm⁻¹. (a) [cmmim]FeCl₄ and (b)
139 [cmmim]Cl.

140

141 **Figure 3.** (a) Synthesized magnetic ionic liquids showing magnetic moment. (b) [Cmmim]FeCl₄ in distilled water deposited
142 at the bottom of a glass bottle(i), and attracted by a neodymium magnet (ii).

143

144 **Figure 4.** XRD spectra of cellulose pretreated with different magnetic ionic liquids. Different weight percent solutions of
145 cellulose were prepared for regeneration. XRD spectrum of untreated cellulose shown in (a,i). (a) [bmim]FeCl₄: 5 wt% (ii), 1
146 wt% (iii) cellulose; (b) [cmmim]FeCl₄: 10 wt% (i), 5 wt% (ii), 2 wt% (iii) cellulose.

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